



# HD CALIPER CLIP INSTALLATION INSTRUCTIONS

## K71-998-00 KODIAK 338-HD CALIPER CLIP KIT

pattern with an accurate torque wrench to the torque specified by the trailer manufacturer.

1. Remove the wheels and tires to have full access to the hub area. Hubs and brake hardware can remain in place while servicing.
2. Remove bolts and clips on the top of the caliper and discard.
3. These clips are not universal when installed. It is critical to dry fit clips before installation to ensure that the clip will be flush with the edge of the caliper mounting bracket edges and the bolt holes align. Refer to the illustrations below for proper alignment.
4. Insert the supplied L9 mounting bolts (fig. 4) through the clip and torque the bolts to 54-58 ft.-lbs. **Do not reuse existing hardware, as it cannot be intermixed with new hardware.**
5. Reinstall the trailer wheel and ensure the wheel inside has clearance to the brake caliper body as it rotates. Tighten all lug nuts in a star

**⚠ CAUTION**

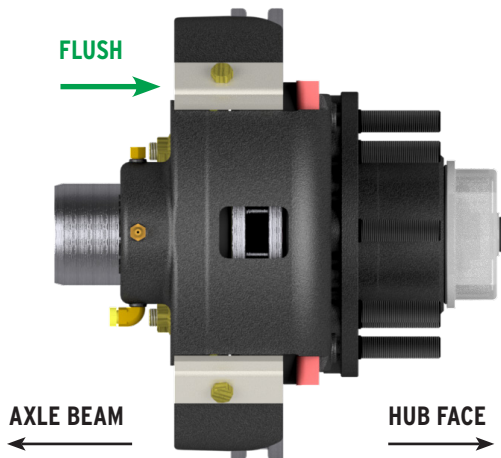
**When finished with the installation, torque the wheel nuts to the trailer manufacturer's specifications. Re-torque nuts again at 10, 25, and 50 miles to avoid a possible wheel separation, which can result in property damage, serious injury, or death.**

6. Road test the trailer in a safe location the check the brake fluid in the actuator reservoir and top off again to the proper level. For additional service instructions visit [www.dexteraxle.com/kodiak](http://www.dexteraxle.com/kodiak).

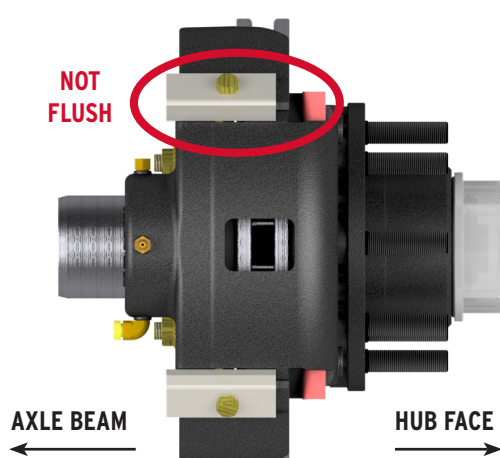
**FIGURE 1: CLIP LOCATIONS ON AXLES**



**FIGURE 2: CORRECT CLIP ALIGNMENT**



**FIGURE 3: INCORRECT CLIP ALIGNMENT**



**FIGURE 4: SUPPLIED BOLTS**

